## **MODEL SGS Control Panel**

Single phase, simplex sewage grinder motor contactor control.

The Model SGS (sewage grinder system) control panel provides a reliable means of controlling one 120/208/240V single phase pump. This panel, designed for water and sewage applications, controls pumps of 2 HP or less requiring external starting components.

## **PANEL COMPONENTS**

- 1. Enclosure measures 12 x 10 x 6 inches (30.48 x 25.40 x 15.24 cm). Choice of NEMA 1 (steel for indoor use), or NEMA 4X (ultraviolet stabilized thermoplastic with removable mounting feet for outdoor or indoor use).
- 2. IEC Motor Contactor controls pump by switching electrical lines.
- 3. HOA Switch for manual pump control (mounted on circuit board).
- 4. Green Pump Run Indicator Light (mounted on circuit board).
- 5. Float Switch Terminal Block (mounted on circuit board).
- 6. Alarm / Control Fuses (mounted on circuit board).
- 7. Alarm and Control Power Indicators (mounted on circuit board).
- 8. Pump Connection Terminal Block
- 9. Ground Lug
- 10. Overload Relay (optional) provides pump overload protection.
- 11. Circuit Breaker provides pump disconnect and branch circuit protection.
- 12. \*Run Capacitor
- 13. \*Start Relay
- 14. \*Start Capacitor

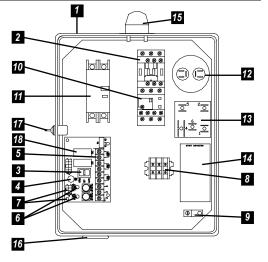
\*Start/Run components supplied for certain pump models, please call factory to verify your pump model at 1-888-DIAL-SJE (1-888-342-5753).

## STANDARD ALARM PACKAGE

- **15. Red Alarm Beacon** provides 360° visual check of alarm condition. **NOTE:** NEMA 1 style utilizes a door mounted indicator in lieu of a beacon.
- **16. Alarm Horn** provides audio warning of alarm condition (83 to 85 decibel rating).
  - **NOTE:** NEMA 1 style utilizes an internally mounted buzzer in lieu of horn.
- 17. Exterior Alarm Test/Normal/Silence Switch allows horn and light to be tested and horn to be silenced in an alarm condition. Alarm automatically resets once alarm condition is cleared.
- 18. Horn Silence Relay (mounted on circuit board).

**NOTE:** other options available.

Model SGS control panels cannot be returned. Please refer to the Product Return section.



Model Shown SGS1W114X

## **FEATURES**

- Entire control system (panel and switches) is UL Listed to meet and/or exceed industry safety standards
- Dual safety certification for the United States and Canada
- Standard package includes three 20' SJE SignalMaster® control switches
- Complete with step-by-step installation instructions
- Five-year limited warranty. This express warranty does not apply to the motor start kit components. SJE-Rhombus will warranty motor start kit components supplied by SJE-Rhombus for one year. SJE-Rhombus makes no warranties of any type with respect to motor start kits supplied by a customer.



PO Box 1708, Detroit Lakes, MN 56502 1-888-DIAL-SJE • 1-218-847-1317 1-218-847-4617 Fax

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SGS 1	
MODEL SGS	
ALARM PACKAGE	
0 = select options or no alarm package	
1 = alarm package (includes test/normal/silence switch	ı, fuse, red light, horn & float)
ENCLOSURE RATING  I = Indoor, NEMA 1 (metal)	
W = Weatherproof, NEMA 4X (engineered thermoplastic	c)
STARTING DEVICE  1 = magnetic motor contactor 120/208/240V	
PUMP FULL LOAD AMPS	
0 = 0-7 FLA	
1 = 7-15 FLA 2 = 15-20 FLA	
PUMP DISCONNECTS  4 = circuit breaker	
FLOAT SWITCH APPLICATION	
H or L = pump down or pump up (select 17 option)	
X = no floats WITH alarm package	
WITH alarm package WITHOUT alarm package	
OPTIONS Listed below	
*Includes motor capacitor start/run components for certain pump models. Call factory at 1-800-RHOMBUS (1-800-746-6287) to verify your pump model prior to quoting.	
CODE DESCRIPTION	CODE DESCRIPTION
1A Red beacon only / no audio	12C Motor start components mounted and supplied by
(must select 1E if floats included)	SJE-Rhombus
1C Horn only / no visual	16A 10' cord in lieu of 20' (per float) 16B 15' cord in lieu of 20' (per float)
(must select 1E if floats included)  1E Alarm float	16C 30' cord in lieu of 20' (per float)
5A Thermal cutout/heat sensor auto reset	16D 40' cord in lieu of 20' (per float)
(for pumps with thermal switch leads)	17A SJE SignalMaster® / mounting strap ● (per float)
5Y Seal leak indicator (two wire probe)	17B SJE SignalMaster® / externally weighted ● (per float)
5Z Seal leak indicator (single wire probe)	17C Sensor Float® / internally weighted ▲ (per float) 17D Sensor Float® / externally weighted ▲ (per float)
6A Auxiliary alarm contact, form C 9 A Pump overload	17D Sensor Float* 7 externally weighted ▲ (per float)  17E Sensor Float® Mini / pipe clamp ▲ (per float)
specify amperage after number 9 followed by letter "A"	AZE O a sa a Ela 4® Missi / a a tama alla a a si a la tama di A (sa a si a a ta
Example: 912A = 12 amp pump.	17J Sensor Float® / pipe clamp ▲ (per float)
0-16 FLA	19X Door mounted pump run indicator
16-20 FLA	21A SJE PumpMaster® in lieu of on/off switches  21B SJE PumpMaster® Plus in lieu of on/off switches  ■
10E Lockable latch 11C NEMA 1 alarm panel (must select option 6A)	21B SJE PumpMaster® Plus in fleu of on/off switches  21C Super Single® in lieu of on/off switches
11D NEMA 1 alarm panel (must select option 6A)	21D Double Float® in lieu of on/off switches ▲
TID HEIMANA GIGIN PURISH SOCIETY SPECIAL SPECI	● Mechanically-activated ▲ Mercury-activated
If a delitional factures are required call the fac	tory for a quote on an Engineered Custom control panel.
IT additional features are required, can the rac	tory for a quote on an Engineered Custom Control panel.
SAMPLE —————	<del>-</del>
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MODEL   SGS   0   W   1   1   4	X 1A 5A 912A 10E
Alarm Package	
Enclosure Rating ————————————————————————————————————	
Pump Full Load Amps	
Pump Disconnect Float Switch Application	
Options: Beacon Only, Thermal Cutout,	
Pump Overload, Lockable Latch	