CONTROL PANEL INSTALLATION INSTRUCTIONS

A WARNING



ELECTRICAL SHOCK HAZARD

Disconnect all power sources before servicing. Failure to do so could result in serious injury or death. This control panel must be installed by a LICENSED ELECTRICIAN and in accordance with the National Electric Code NFPA-70, and state and local codes.

All conduit running from the sump or tank to the control panel must be sealed with conduit sealant to prevent moisture or gases from entering the control panel. **NEMA 1 enclosures are for indoor use** primarily to provide a degree of protection against contact with enclosed equipment. Cable connectors are not required to be liquid tight on NEMA 1 enclosures. **Do not use NEMA 1 enclosures if subjected to rain, splashing water, or hose-directed water. NEMA 4X enclosures are for indoor or outdoor use primarily to provide a degree of protection against corrosion, windblown dust and rain, splashing water, and hose-directed water. Cable and conduit connectors must be liquid tight on NEMA 4X enclosures.**

Mounting and Wiring the Control Panel

- 1. Determine the mounting location for the control panel. If distance exceeds the length of either the control switch cables or the pump power cables, splicing will be required. For an outdoor or a wet installation we recommend the use of a junction box with liquid tight connectors to make required connections. You must use conduit sealant to prevent moisture or gases from entering the panel.
- 2. Mount the control panel (mounting devices are furnished with control panel).
- Determine the conduit entrance locations on the control panel. Check local codes and schematic for power circuit requirements.
 - CAUTION: BE SURE THE POWER SUPPLY VOLT AGE AND PHASE ARE THE SAME AS THE PUMP MOTORS BEING INSTALLED. IF IN DOUBT, SEE THE PUMP IDENTIFICATION PLATE FOR VOLTAGE/PHASE REQUIREMENTS.
- 4. Drill proper size holes for connection to the panel.
 CAUTION: IF USING CONDUIT, BE SURE THAT THE
 CONDUIT BEING USED IS OF ADEQUATE SIZE TO
 PULL THE PUMP AND SWITCH CABLES
 THROUGH. RECOMMENDED MINIMUM 1 1/2" FOR
 DUPLEX APPLICATIONS.
- 5. Attach cable connectors and/or conduit connectors to the control panel.
 - CAUTION: AT THIS POINT, TURN OFF ALL POWER SOURCES.

FOR INSTALLATIONS WITHOUT A SPLICE, GO TO STEP 11. FOR INSTALLATIONS REQUIRING A SPLICE, FOL-LOW STEPS 6-10.

- 6. Determine the location for mounting the junction box according to local code requirements. **Do not** mount the junction box inside the sump or basin.
- 7. Run the conduit or connectors to junction box and drill the junction box as required to make the proper connections. Attach the conduit or connectors to the junction box.
- 8. Mount junction box to proper support.
- 9. Identify and label each wire before pulling through conduit into junction box. Make necessary wire splice connections at the junction box.
- 10. Firmly tighten all fittings on the junction box.
- 11. Pull pump cables and control switch cables through connectors/conduit into the control panel.
- 12.Connect pump cables and control switch cables to the appropriate terminals. SEE SCHEMATIC INSIDE CONTROL PANEL.

CAUTION: IF CONTROL SWITCH CABLES ARE NOT WIRED IN THE CORRECT ORDER, THE PUMP SYSTEM WILL NOT FUNCTION PROPERLY.

- 13.Connect "power in" conductors to proper terminals. SEE SCHEMATIC.
- 14. Verify the correct operation of the control panel after installation is complete.



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NOTES:						

SJE-RHOMBUS® FIVE-YEAR LIMITED WARRANTY

SJE-RHOMBUS[®] warrants to the original consumer that this product shall be free of manufacturing defects for five years after the date of consumer purchase. During that time period and subject to the conditions set forth below, **SJE-RHOMBUS**[®] will repair or replace, for the original consumer, any component which proves to be defective due to defective materials or workmanship of **SJE-RHOMBUS**[®].

ELECTRICAL WIRING AND SERVICING OF THIS PRODUCT MUST BE PERFORMED BY A LICENSED ELECTRICIAN.

THIS WARRANTY DOES NOT APPLY: (A) to damage due to lightning or conditions beyond the control of SJE-RHOMBUS[®]; (B) to defects or malfunctions resulting from failure to properly install, operate or maintain the unit in accordance with printed instructions provided; (C) to failures resulting from abuse, misuse, accident, or negligence; (D) to units which are not installed in accordance with applicable local codes, ordinances, or accepted trade practices, and (E) to units repaired and/or modified without prior authorization from SJE-RHOMBUS[®].

Some states do not allow limitations on how long an implied warranty lasts, so the above limitation may not apply to you. Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation or exclusion may not apply to you. This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

TO OBTAIN WARRANTY SERVICE: The consumer shall assume all responsibility and expense for removal, reinstallation, and freight. Any item to be repaired or replaced under this warranty must be returned to **SJE-RHOMBUS**[®], or such place as designated by **SJE-RHOMBUS**[®].

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